



*Green Passion*

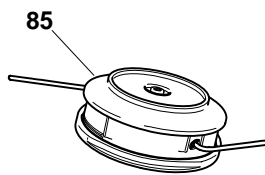
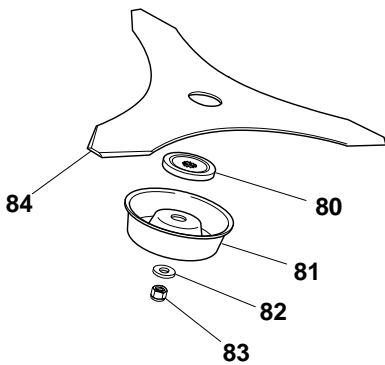
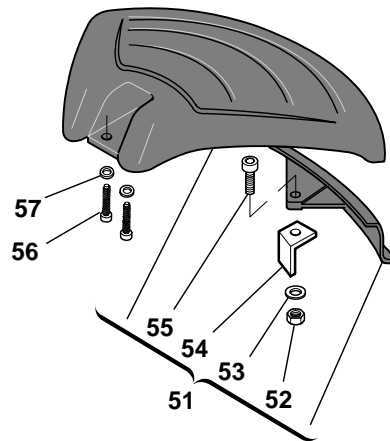
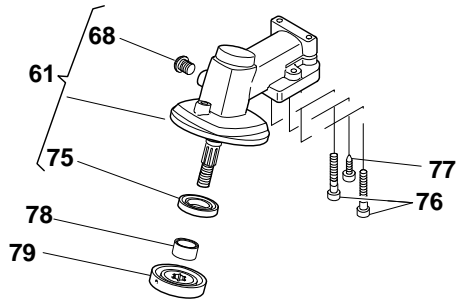
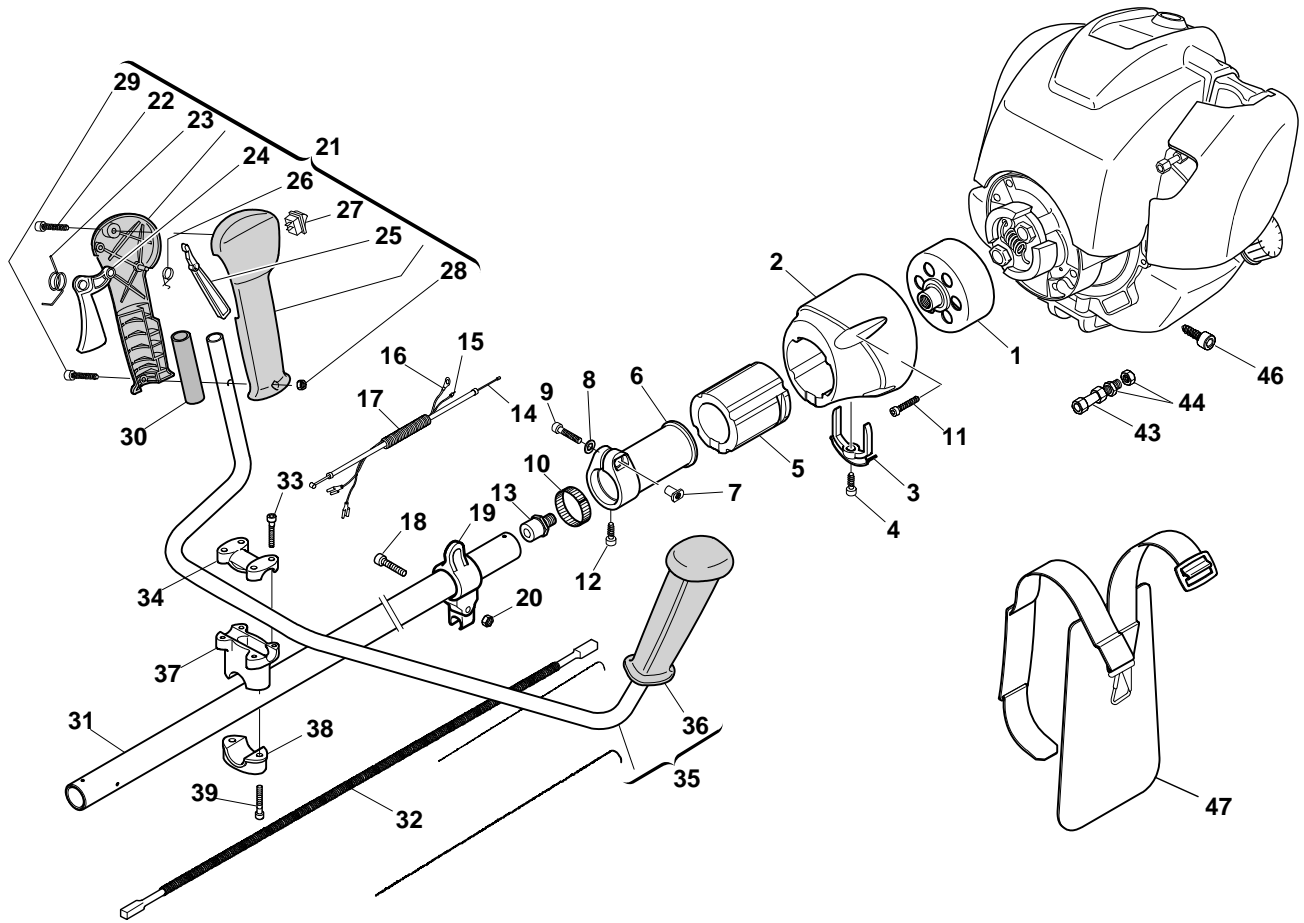
# Illustrated Parts List

## **XB 425 HD - Model Year 2010**

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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XB 425 HD

**XB 425 HD - Model Year 2010**

Pos.	Part no.	Q.ty	Description	Remarks
1	83050004/0	1	Drum Ass'Y, Clutch	
2	23782005/0	1	Support Trasm.Assy	
3	23232001/0	1	Fork	
4	2123100	1	Screw	
5	23275000/0	1	Grommet	
6	23782003/0	1	Support	
7	3643470	1	Bushing	
8	2312020	1	Washer	
9	2135040	1	Screw	
10	3180560	1	Reduction	
11	2135150	4	Screw	
12	2123100	1	Screw	
13	23445258/0	1	Bearing Hub	
14	23066001/0	1	Wire Ass.Y	
15	23065002/0	1	Coil-Switch Cable	
16	23065003/0	1	Earth Cable	
17	3786240	1	Wire Sheath	
18	2135040	1	Screw	
19	23780000/0	1	Harness Support	
20	2412030	1	Nut	
21	8563830	1	Handle Ass.Y	
22	2123030	1	Screw	
23	3654270/1	1	Spring	
24	3743431/1	1	Throttle Lever	
25	3743441	1	Safety Lever	
26	3654280/1	1	Spring	
27	3210970	1	Stop Switch	
28	12154330/0	1	Nut	
29	2135050	1	Screw	
30	23655001/0	1	Reduction	
31	4252880	1	Trasmission Pipe Ass.Y	
32	4630101	1	Transmission Shaft Ass.Y	
33	2135060	4	Screw	
34	4541500/1	1	Upper Handgrip Support	
35	83394003/0	1	Handle Ass.Y	
36	23395050/0	1	Left Handle	
37	4541490/1	1	Handle Support	
38	4541510	1	Lower Handgrip Support	
39	2135050	2	Screw	
43	3630600/1	1	Throttle Cable Adjuster	
44	2412090	2	Nut	
46	2135020	1	Screw	
47	4253460	1	Harness	
51	8563570	1	Safety Cover Ass.Y	
52	2432040	1	Nut	
53	2312150	1	Washer	
54	3615000	1	Line Cutter	
55	2135030	1	Screw	
56	2135060	2	Screw	
57	2312150	2	Washer	
61	83820500/1	1	Gear Case Assy	
68	2653460	1	Screw	
75	3121180	1	Oil Seal	
76	2135050	2	Screw	
77	2653090	1	Screw	
78	3660680	1	Collar	
79	3641650	1	Upper Ring Nut	
80	3612650	1	Lower Ring Nut	
81	3615300	1	Stabilizer	
82	2321060	1	Washer	
83	2452090	1	Nut	
84	6031172	1	3 Teeth Disc 25 Cm	
85	23155000/0	1	2 Hedges Nylon Head	