



*Green Passion*

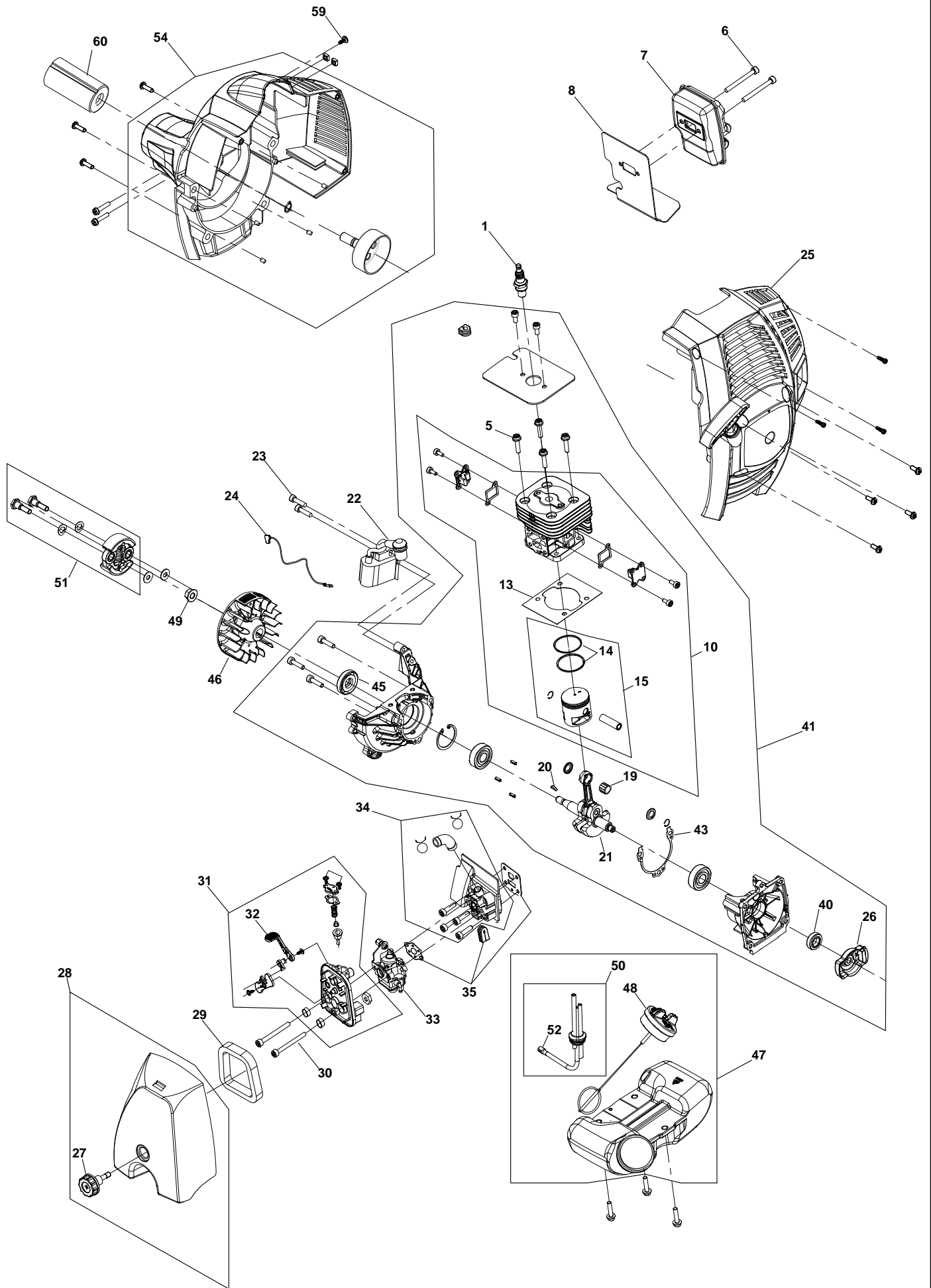
# Illustrated Parts List

## XR 27 J - Model Year 2009

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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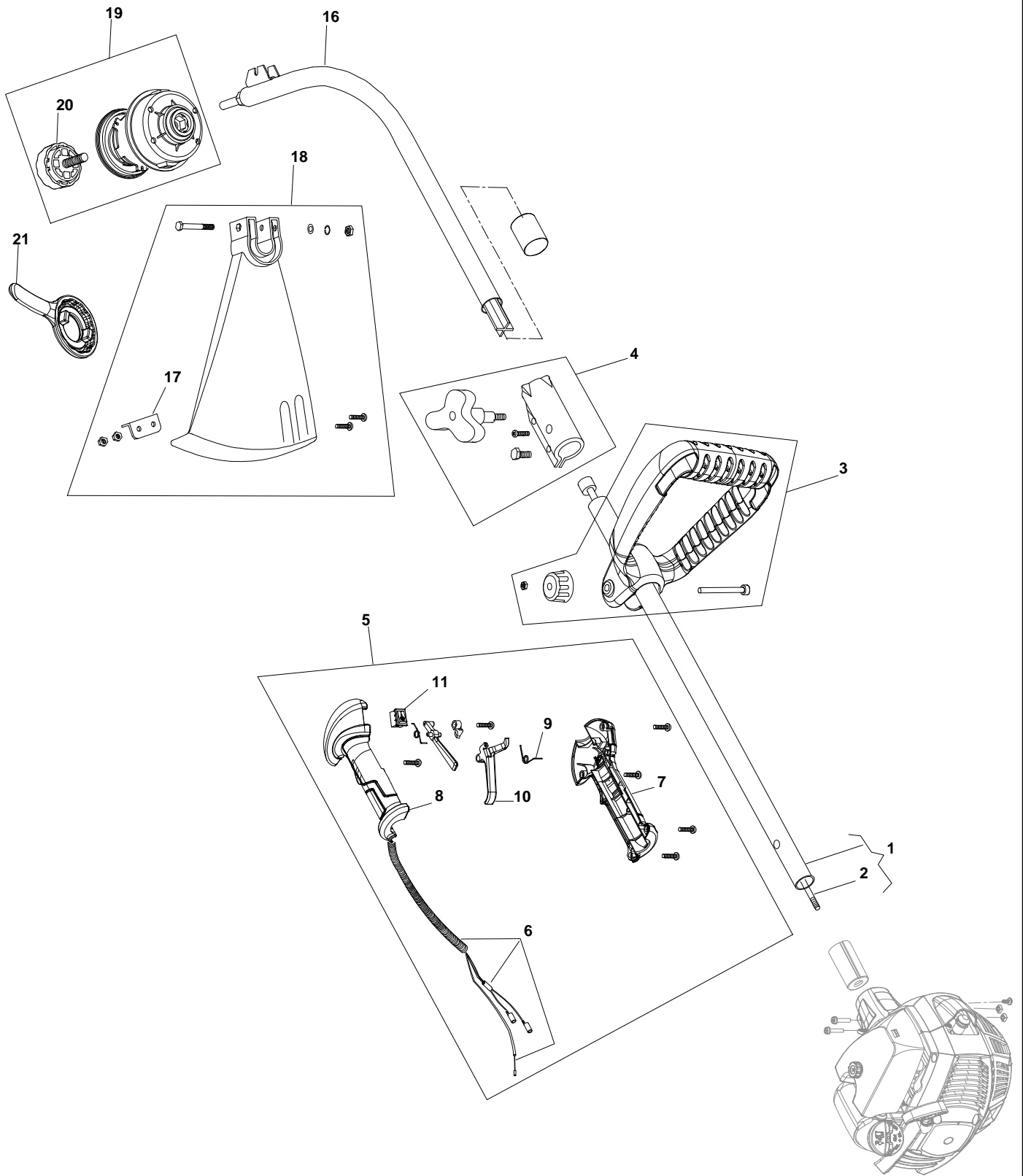


XR 27 J - Model Year 2009

**Engine**

Pos.	Part no.	Q.ty	Description	Remarks
1	23051000/0	1	Spark Plug	
5	123878049/0	1	Screw	
6	123878050/0	1	Screw	
7	183740005/0	1	Muffler	
8	123280025/0	1	Gasket	
10	183070003/0	1	Cylinder - Piston Ass'Y	
13	123280026/0	1	Cylinder Gasket	
14	123204004/0	2	Piston Ring	
15	183590003/0	1	Piston Ass' Y	
19	123072001/0	1	Needle Bearing	
20	123072000/0	1	Flywheel Key	
21	123020019/0	1	Flywheel Key	
22	123044006/0	1	Electr. Coil	
23	123878051/0	1	Screw	
24	123065033/0	1	Spark Plug Cable	
25	183037002/0	1	Starter Assy Red	
26	123082001/0	1	Starter Cup	
27	123593505/0	1	Knob	
28	183090003/0	1	Filter Cover, Yellow	
28	183090004/0	1	Filter Cover, Red	
29	123220008/0	1	Air Filter	
30	123878052/0	1	Screw	
31	383781001/0	1	Air Filter Holder	
32	123315077/0	1	Choke Lever	
33	123054021/0	1	Carburettor	
34	383073501/0	1	Intake Manifold Assy	
35	183303511/0	1	Gasket Ass' Y	
40	119035154/0	1	Seal Ring	
41	183275301/0	1	Engine Short Block	
43	123280027/0	1	Crankcase Gasket	
45	112020001/0	1	Seal Ring	
46	183880004/0	1	Flywheel Ass.Y	
47	183733004/0	1	Kit Fuel Tank	
48	123790016/0	1	Fuel Cap Assy	
49	123120004/0	1	Nut	
50	383240001/0	1	Grommet Assy	
51	183215003/0	1	Clutch Ass.Y	
52	183520001/0	1	Intake Filter	
54	383785002/0	1	Support Trasm.Assy, Red	
59	6980624	1	Screw	
60	123275020/0	1	Grommet	

# Handle-transmission





XR 27 J - Model Year 2009

**Handle-transmission**

Pos.	Part no.	Q.ty	Description	Remarks
1	383869060/0	1	Transmission Pipe Ass.Y	
2	123020018/0	1	Transm.Shaft Ass.Y	
3	383300016/0	1	Front Handle	
4	383260001/0	1	Joint Chair Ass'Y	
5	383300017/0	1	Handle Ass.Y	
6	183065012/0	1	Cables Ass.Y + Sheath	
7	123700054/0	1	Right Handgrip	
8	123700055/0	1	Left Handgrip	
9	123430578/0	1	Spring	
10	123315076/0	1	Throttle Lever	
11	6980206	1	Stop Switch	
16	383869061/0	1	Assy Transm. Tube+Flex	
17	6980215	1	Kit, Knife	
18	383465004/0	1	Safety Cover Ass.Y	
19	383820503/0	1	Cutting Line Assy	
20	383593502/0	1	Knob Ass'Y	
21	123070009/0	1	Nylon Head Key	