



Green Passion

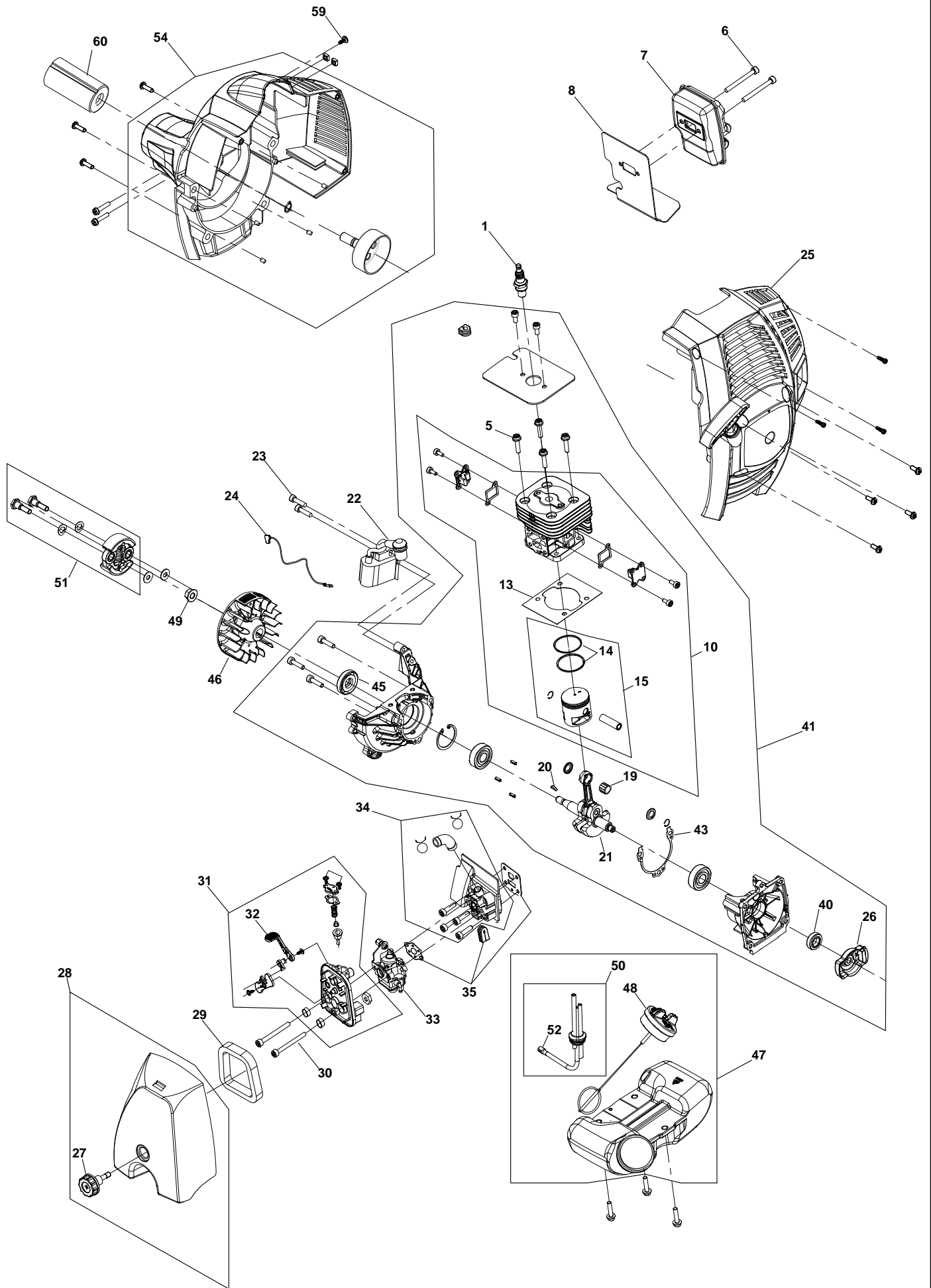
Illustrated Parts List

XR 27 - Model Year 2009

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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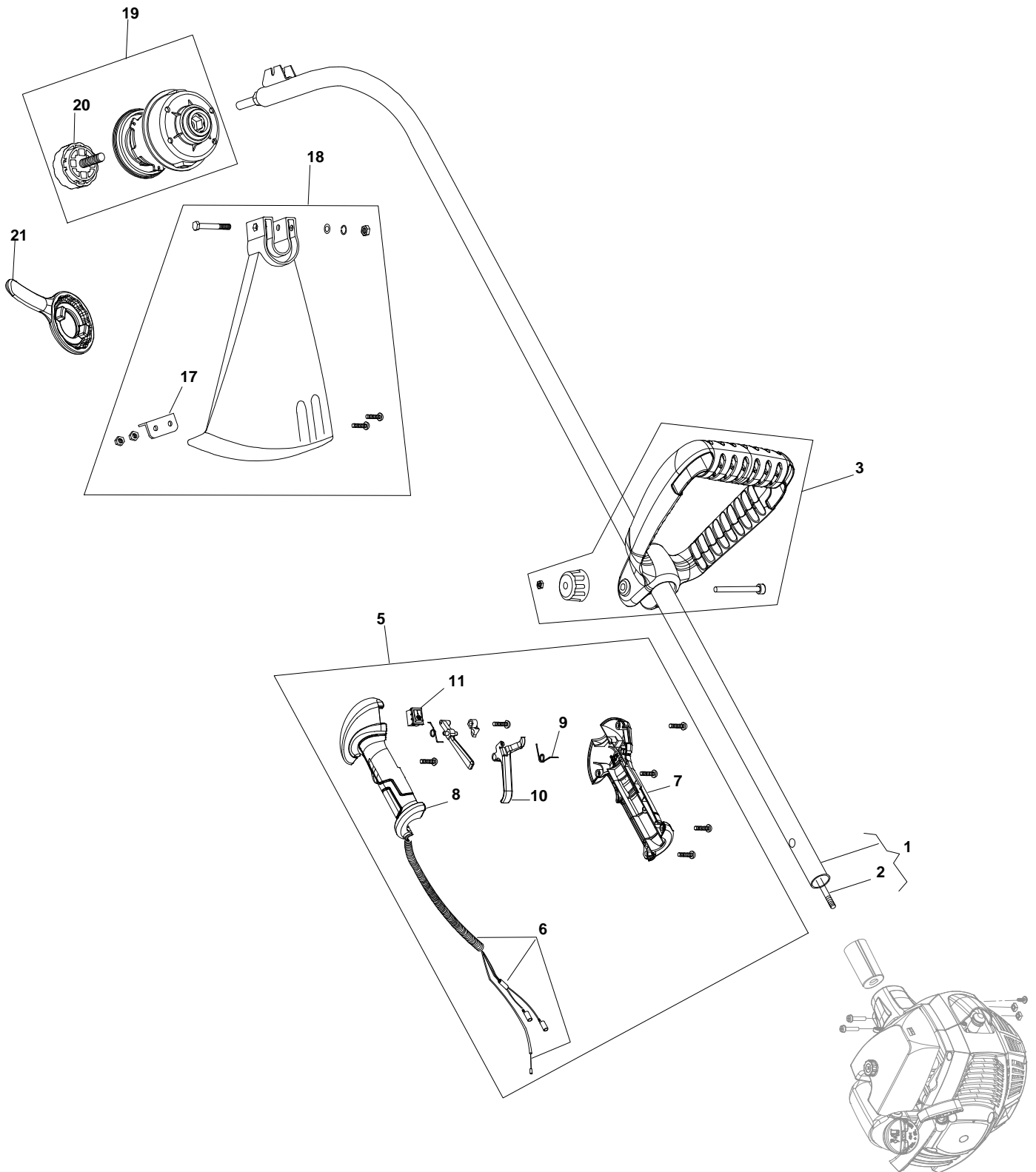


XR 27 - Model Year 2009

Engine

| Pos. | Part no. | Q.ty | Description | Remarks |
|------|-------------|------|-------------------------|---------|
| 1 | 23051000/0 | 1 | Spark Plug | |
| 5 | 123878049/0 | 1 | Screw | |
| 6 | 123878050/0 | 1 | Screw | |
| 7 | 183740005/0 | 1 | Muffler | |
| 8 | 123280025/0 | 1 | Gasket | |
| 10 | 183070003/0 | 1 | Cylinder - Piston Ass'Y | |
| 13 | 123280026/0 | 1 | Cylinder Gasket | |
| 14 | 123204004/0 | 2 | Piston Ring | |
| 15 | 183590003/0 | 1 | Piston Ass' Y | |
| 19 | 123072001/0 | 1 | Needle Bearing | |
| 20 | 123072000/0 | 1 | Flywheel Key | |
| 21 | 123020019/0 | 1 | Flywheel Key | |
| 22 | 123044006/0 | 1 | Electr. Coil | |
| 23 | 123878051/0 | 1 | Screw | |
| 24 | 123065033/0 | 1 | Spark Plug Cable | |
| 25 | 183037002/0 | 1 | Starter Assy Red | |
| 26 | 123082001/0 | 1 | Starter Cup | |
| 27 | 123593505/0 | 1 | Knob | |
| 28 | 183090003/0 | 1 | Filter Cover, Yellow | |
| 28 | 183090004/0 | 1 | Filter Cover, Red | |
| 29 | 123220008/0 | 1 | Air Filter | |
| 30 | 123878052/0 | 1 | Screw | |
| 31 | 383781001/0 | 1 | Air Filter Holder | |
| 32 | 123315077/0 | 1 | Choke Lever | |
| 33 | 123054021/0 | 1 | Carburettor | |
| 34 | 383073501/0 | 1 | Intake Manifold Assy | |
| 35 | 183303511/0 | 1 | Gasket Ass' Y | |
| 40 | 119035154/0 | 1 | Seal Ring | |
| 41 | 183275301/0 | 1 | Engine Short Block | |
| 43 | 123280027/0 | 1 | Crankcase Gasket | |
| 45 | 112020001/0 | 1 | Seal Ring | |
| 46 | 183880004/0 | 1 | Flywheel Ass.Y | |
| 47 | 183733004/0 | 1 | Kit Fuel Tank | |
| 48 | 123790016/0 | 1 | Fuel Cap Assy | |
| 49 | 123120004/0 | 1 | Nut | |
| 50 | 383240001/0 | 1 | Grommet Assy | |
| 51 | 183215003/0 | 1 | Clutch Ass.Y | |
| 52 | 183520001/0 | 1 | Intake Filter | |
| 54 | 383785002/0 | 1 | Support Trasm.Assy, Red | |
| 59 | 6980624 | 1 | Screw | |
| 60 | 123275020/0 | 1 | Grommet | |

Handle-transmission





XR 27 - Model Year 2009

Handle-transmission

| Pos. | Part no. | Q.ty | Description | Remarks |
|------|-------------|------|-------------------------|---------|
| 1 | 383869065/0 | 1 | Transmission Pipe Ass.Y | |
| 2 | 123020022/0 | 1 | Transm.Shaft Ass.Y | |
| 3 | 383300016/0 | 1 | Front Handle | |
| 5 | 383300017/0 | 1 | Handle Ass.Y | |
| 6 | 183065012/0 | 1 | Cables Ass.Y + Sheath | |
| 7 | 123700054/0 | 1 | Right Handgrip | |
| 8 | 123700055/0 | 1 | Left Handgrip | |
| 9 | 123430578/0 | 1 | Spring | |
| 10 | 123315076/0 | 1 | Throttle Lever | |
| 11 | 6980206 | 1 | Stop Switch | |
| 17 | 6980215 | 1 | Kit, Knife | |
| 18 | 383465004/0 | 1 | Safety Cover Ass.Y | |
| 19 | 383820503/0 | 1 | Cutting Line Assy | |
| 20 | 383593502/0 | 1 | Knob Ass'Y | |
| 21 | 123070009/0 | 1 | Nylon Head Key | |