



Green Passion

Illustrated Parts List

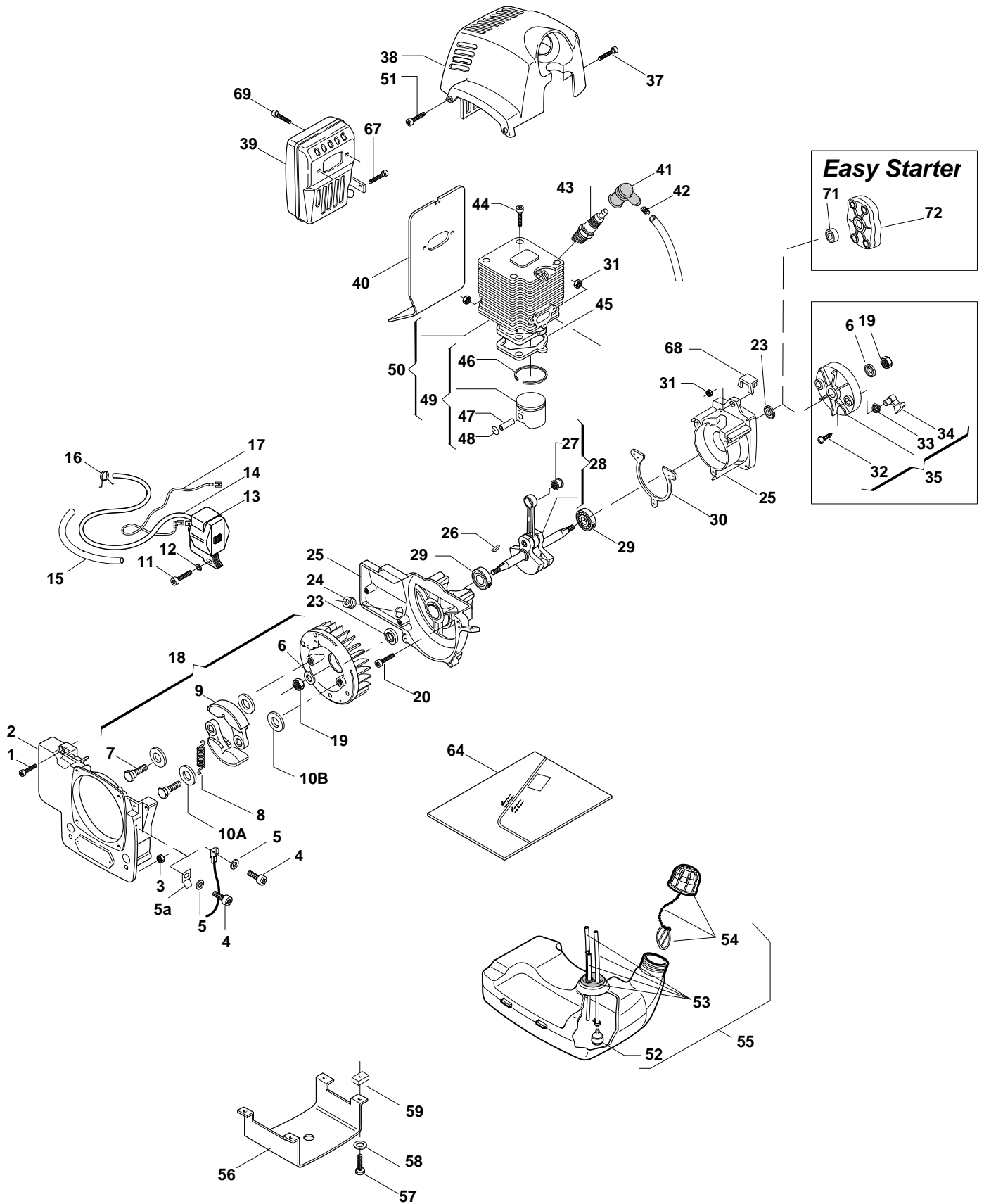
XB 55 DP - Model Year 2009

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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Engine 1





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Engine 1

Pos.	Part no.	Q.ty	Description	Remarks
1	23878016/0	4	Screw	
2	323208409/0	1	Transm.Support Case	
3	2461030	4	Nut	
4	2132500	1	Screw	
5	2312120	1	Washer	
5a	3211420	1	Faston (Flex)	
6	2350040	2	Washer	
7	2653213	2	Screw	
8	3654220	1	Spring Mod.Piston Ass.Y D.45	
9	3660500/1	2	Clutch Unit Mod.Piston Ass.Y D.45	
10b	2321230	2	Washer	
10a	23652501/0	2	Washer	
11	2135060	2	Screw	
12	2321150	2	Washer	
13	23044001/0	1	Electronic Coil	
14	3211080	1	Spark Plug Cable	
15	3782040	1	Wire Jacket	
16	3657450	1	Clamp	
17	3211415	1	Earth Cable	
18	8252510/1	1	Flywheel Ass.Y X Mod. Piston D.45 (Incl.7-10)	
19	2412100	2	Nut	
20	2135130	4	Screw	
23	3121120	2	Seal Ring	
24	3745130	1	Grommet	
25	383084000/0	1	Crankase Ass.Y	
26	3151050	1	Flywheel Key	
27	3114190	1	Needle Bearing	
28	8251440	1	Crankshaft Ass.Y (Incl.27)	
29	3112040	2	Bearing	
30	3724120	1	Gasket	
31	2432040	5	Nut	
32	2123100	2	Screw	
33	3654050	2	Spring	
34	3749570	2	Starter Hook	
35	8540950	1	Starter Cup Ass.Y (Incl.32-34)	
37	2135030	3	Screw	
38	4563883	1	Red Cylinder Cover	
39	4122170/1	1	Muffler	
40	3724380	1	Gasket	
41	3744850	1	Spark Plug Cover	
42	3657530	1	Spark Plug Spring	
43	3210024	1	Spark Plug	
44	2135060	4	Screw	
45	3724130	1	Cylinder Gasket	
46	3123110	1	Piston Ring D. 45	Star 55
47	3158080	1	Piston Pin D. 45	Star 55
48	3356020	2	Circlip	
49	8540960	1	Piston Ass.Y D.45 (Incl.46-48)	Star 55
50	8540970/2	1	Cyl-Pist D.45 (Incl.49)	Star 55
51	2135040	2	Screw	
52	4253290	1	Intake Filter	
53	8745542	1	Grommet Ass.Y	
54	8741370	1	Fuel Cap Ass.Y	
55	4252620/1	1	Fuel Tank Ass.Y (Incl.52-54)	
56	4612237	1	Flange	
57	2135030	4	Screw	
57	2135040	4	Screw	
58	2321150	4	Washer	
59	2461030	4	Nut	
60	4121957	1	Flange (Flex)	
61	2382230	1	Spacer (Flex)	
62	2330060	1	Washer	
63	2412180	1	Nut (Flex)	
64	8724380/1	1	Gasket Set (Incl. 30-40-45)	
67	2135180	1	Screw	
68	3750537	1	Yellow Spacer	

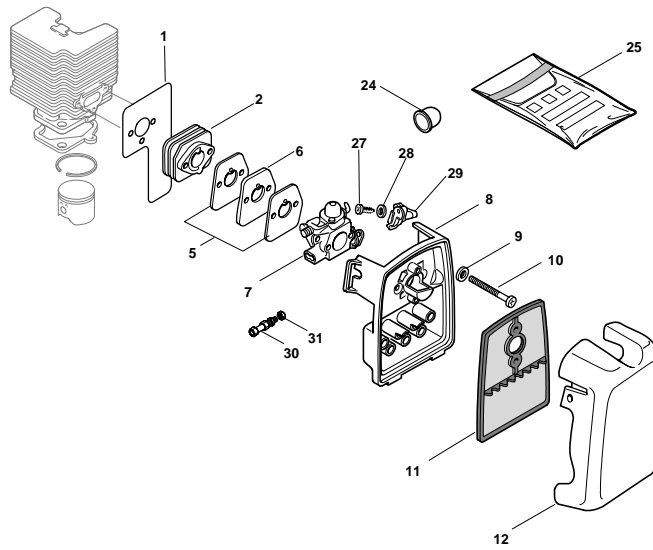
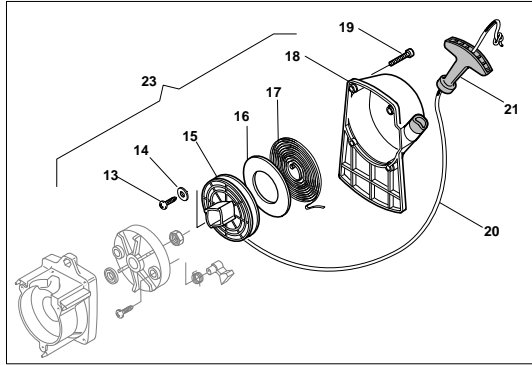
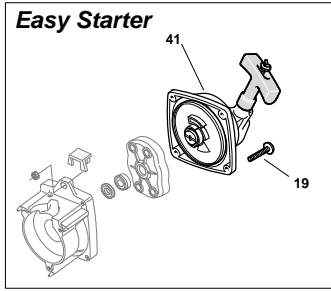


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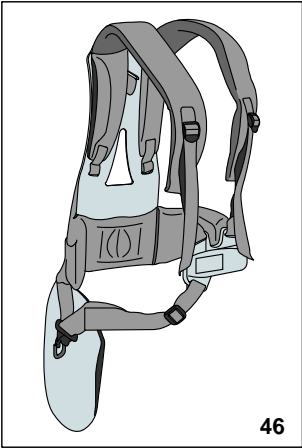
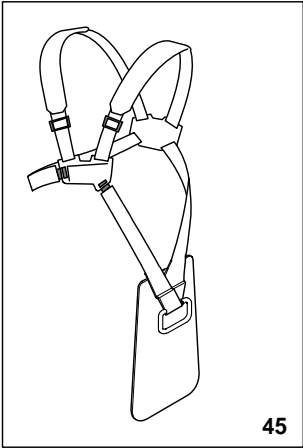
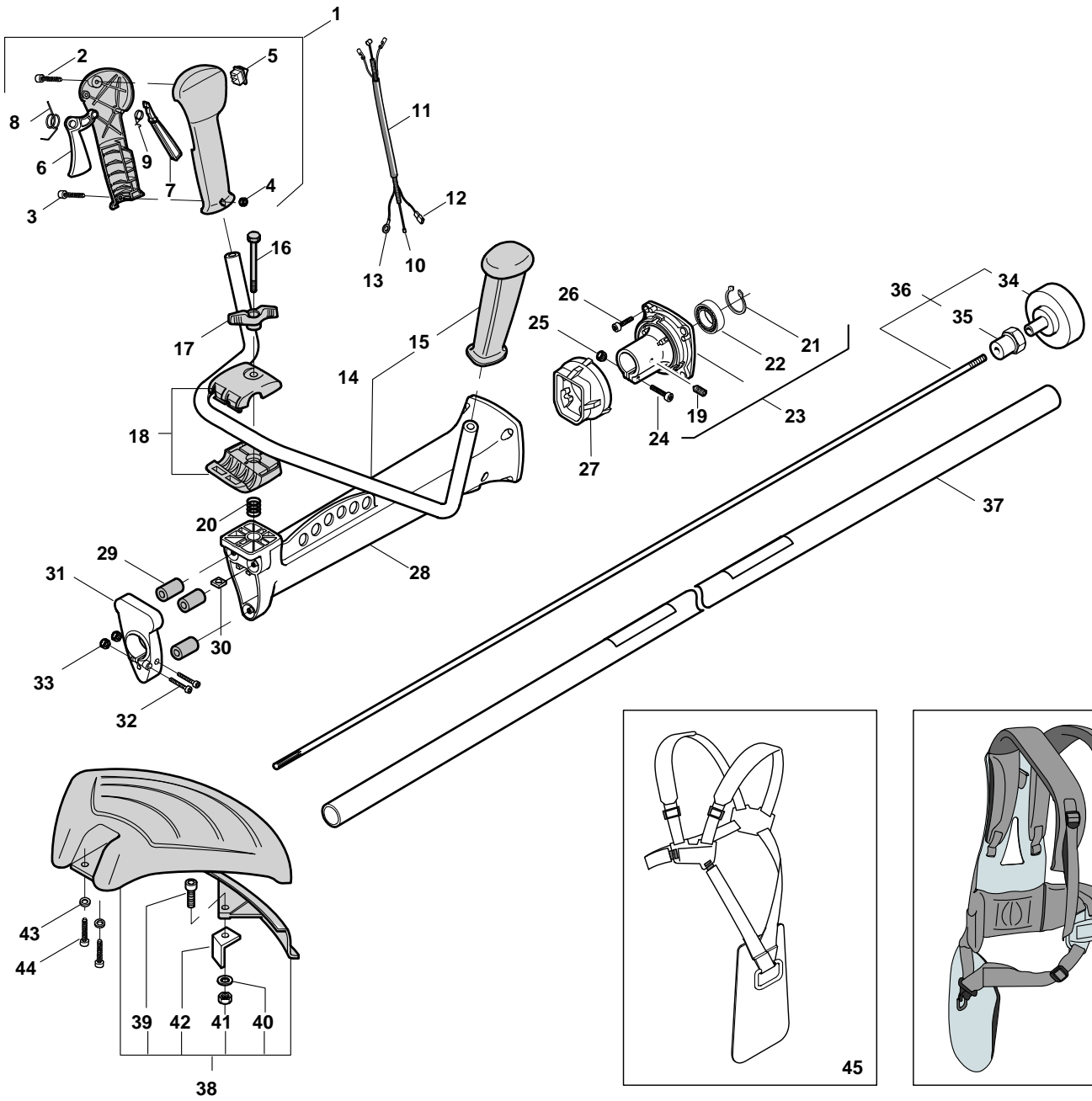
Engine 1

Pos.	Part no.	Q.ty	Description	Remarks
69	2135040	6	Screw	
71	23160051/0	1	Spacer	EASY STARTER
72	83082000/0	1	Starter Cup	EASY STARTER

Engine 2



Pos.	Part no.	Q.ty	Description	Remarks
1	3724390/2	1	Intake-Manif.Gasket	
2	3749740/1	1	Intake Manifold	
5	1L3724160/1	2	Gasket	
6	3785050/1	1	Heat Block	
7	23054014/1	1	Carburettor	Walbro WT 761A
8	23781004/0	1	Air Filter Holder	
9	2312090	2	Washer	
10	2135230	2	Screw	
11	3781640	1	Air Filter	
12	23090009/0	1	Red Filter Cover	
13	2123100	1	Screw	
14	3613420	1	Washer	
15	4562440	1	Starter Pulley	
16	3724200	1	Disc	
17	4611480	1	Spring	
18	8563890/1	1	Starter Recoil Case	
19	2135040	4	Screw	
20	3784010	1	Starter Cord	
21	3750067	1	Starter Handle	
23	4252700/1	1	Starter Ass.Y (Incl.13-21)	
24	3744870	1	Primer	
25	4353150	1	Gasket-Diaph. Set	
27	2123090	1	Screw	
29	2312180	1	Washer	
29	23315056/0	1	Choke Lever	
30	3630600/1	1	Throttle Cable Adjuster	
31	2412090	1	Nut	
41	83037000/0	1	Starter Ass.Y	EASY STARTER

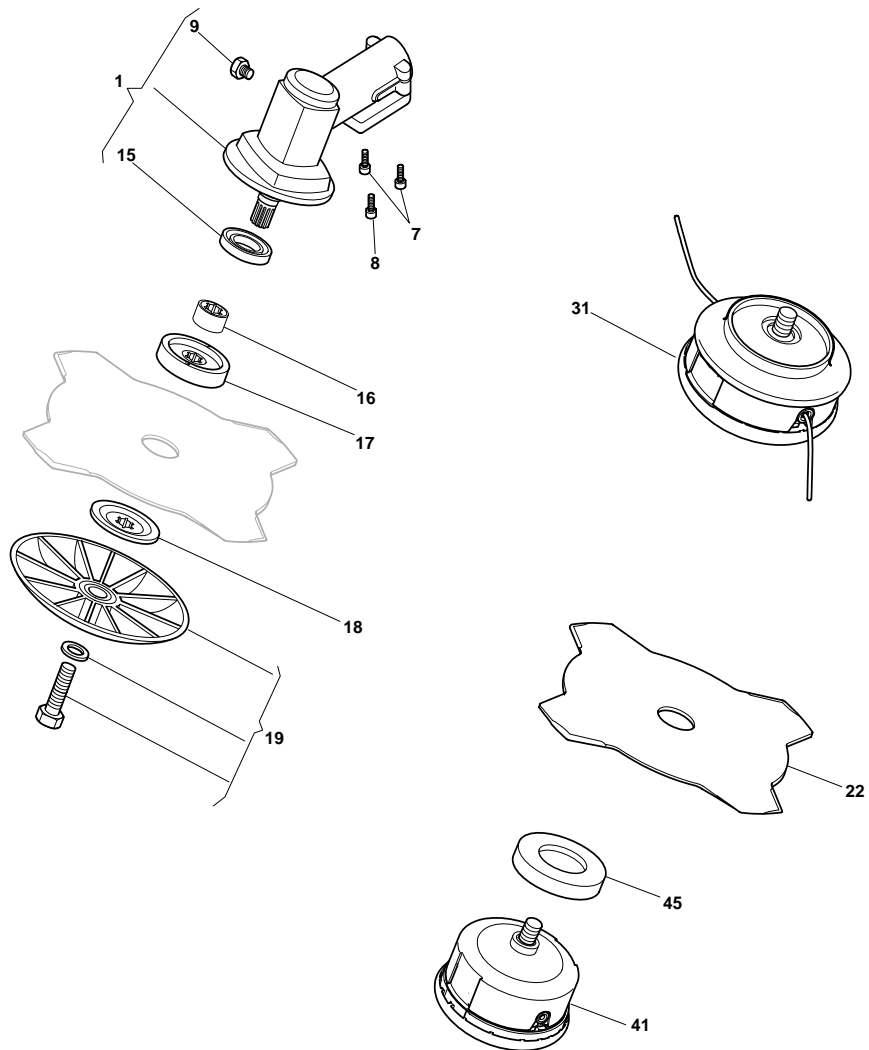




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Handle-transmission

Pos.	Part no.	Q.ty	Description	Remarks
1	8563830	1	Handle Ass.Y	
2	2123030	1	Screw	
3	2135050	1	Screw	
4	12154330/0	1	Nut	
5	3210970	1	Stop Switch	
6	3743431/1	1	Throttle Lever	
7	3743441	1	Safety Lever	
8	3654270/1	1	Spring	
9	3654280/1	1	Spring	
10	23066008/0	1	Cable, Trottle	
11	3786220	1	Wire Sheath	
12	3211590	1	Coil-Switch Cable (Red)	
13	3211600/1	1	Earth Cable (Black)	
14	4252840/1	1	Handle	
15	3744860/1	1	Left Knob	
16	2112580	1	Screw	
17	3750480	1	Wing Nut	
18	8521070	1	Handgrip Support Ass.Y	
19	2126050	1	Screw	
20	3654530	1	Spring	
21	3353080	1	Seeger Ring	
22	3112170	1	Bearing	
23	8521000/1	1	Transmission Hub Ass.Y D.28	
24	2135150	1	Screw	
25	2432030	1	Nut	
26	2135160	4	Screw	
27	3744330	1	Rear Shock Absorber	
28	4563850/2	1	Transmission Housing	
29	3744320	3	Front Shock Absorber	
30	3615190	1	Handle Fixing Plate	
31	4563861	1	Front Housing Support D.28	
32	2135060	2	Screw	
33	12154330/0	2	Nut	
34	4121861/1	1	Clutch	
35	3642191	1	Bearing Hub	
36	4251400	1	Trasmission Shaft	
37	4251724	1	Trasmission Pipe Ass.Y D.28	
38	3L8563570/1	1	Safety Cover Ass.Y	
39	2135030	1	Screw	
40	2312150	1	Washer	
41	2432040	1	Nut	
42	3615000	1	Line Cutter	
43	2312150	2	Washer	
44	2135060	2	Screw	
45	4253440	1	Harness	
46	123046000/0	1	Harness	

Gear case


Pos.	Part no.	Q.ty	Description	Remarks
1	4252790/1	1	Gear Case Assy R28	
7	2135050	2	Screw	
8	2653090	1	Screw	
9	2653460	1	Screw	
15	3121170	1	Oil Seal	
16	3641700/1	1	Collar	
17	3641640	1	Upper Ring Nut	
18	3612640	1	Lower Ring Nut	
19	4560610	1	Stabilizer	
20	2321230	1	Washer	
21	2653170	1	Screw	
22	4611880	1	4 Teeth Disc 25 Cm	
31	4353240/1	1	2 Hedges Nylon Head	
41	4353000	1	2 Hedges Nylon Head Profi	
44	4563990	1	Bottom Cover	
45	3614950	1	Plate	