



*Green Passion*

# Illustrated Parts List

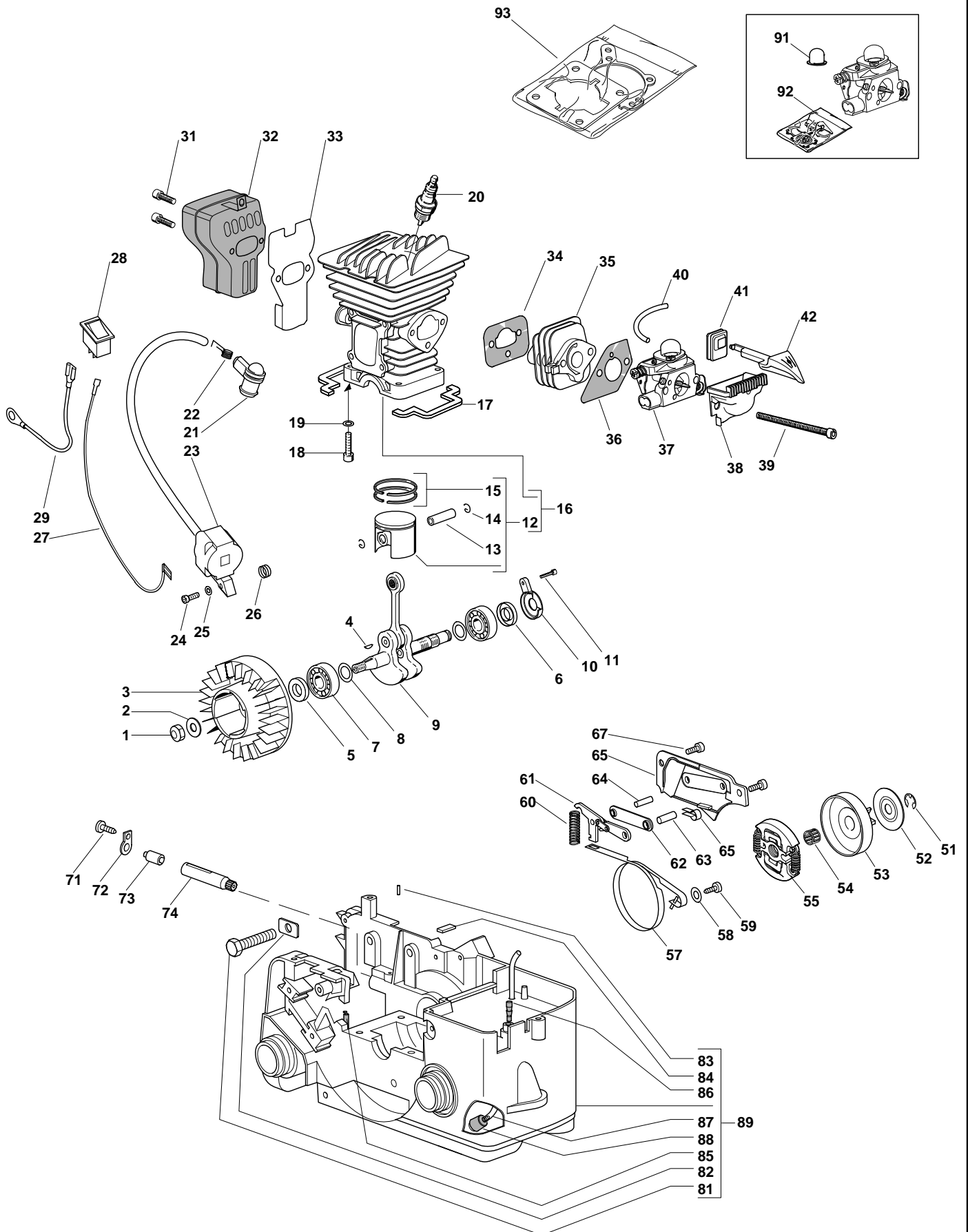
## **XC 38 P - Model Year 2009**

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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# Engine



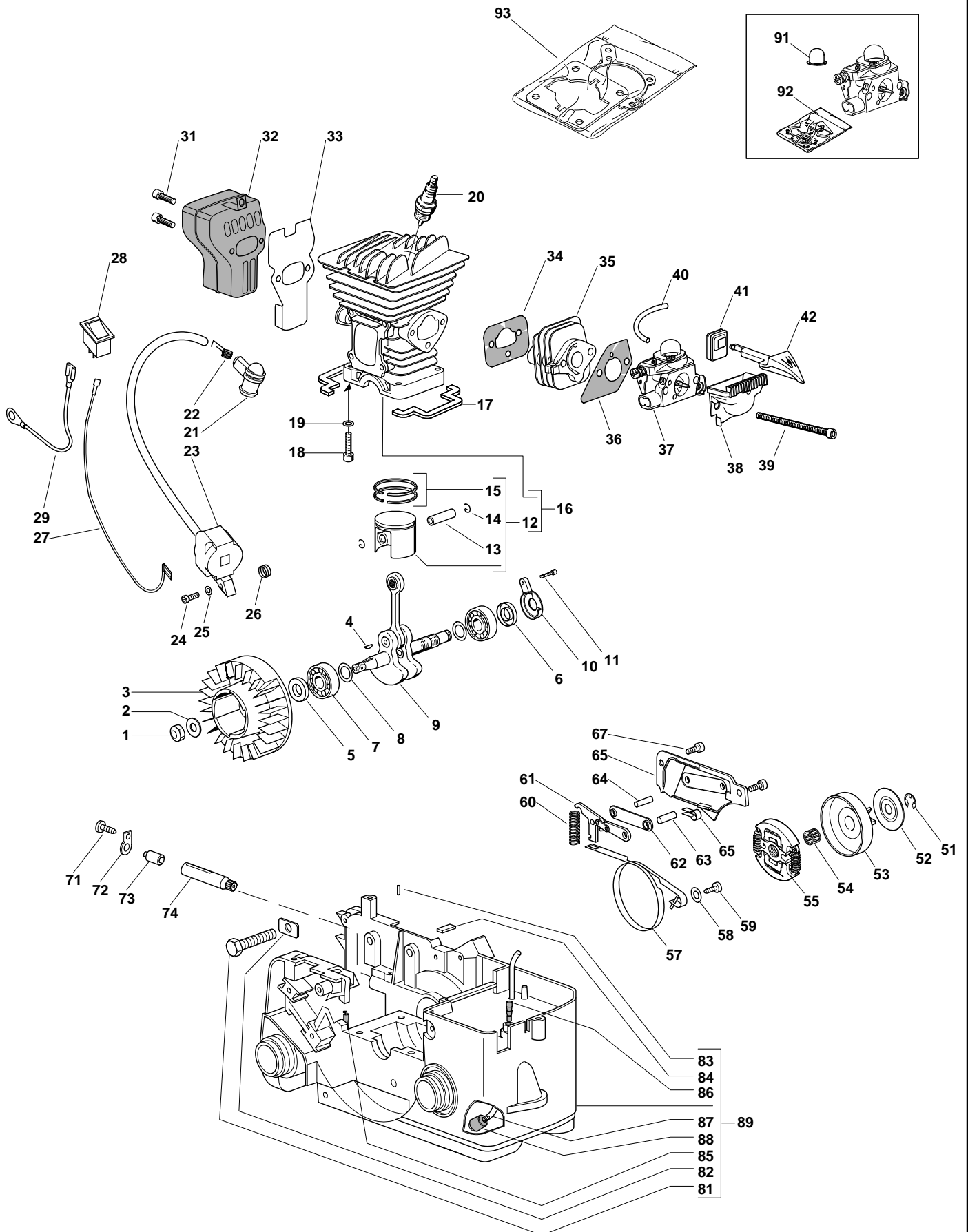


XC 38 P - Model Year 2009

**Engine**

Pos.	Part no.	Q.ty	Description	Remarks
1	2432050	1	Nut	
2	2312080	1	Washer	
3	4541210/1	1	Flywheel	
4	3151010	1	Flywheel Key	
5	3121071	1	Seal Ring	
6	3121072	1	Seal Ring	
7	3112030	2	Ball Bearing	
8	3614480	2	Washer	
9	323020015/0	1	Crankshaft	
10	3750311	1	Oil Pump Cap	
11	2123020	1	Screw	
12	383590005/0	1	Piston Assy R 39	
13	3158260	1	Piston Pin	
14	3356050	2	Circlip	
15	123204003/0	2	Piston Ring R 39	
16	383070005/0	1	Cylinder-Piston Assy R 39	
17	3721560	2	Gasket	
18	2135060	4	Screw	
19	2330020	4	Grower	
20	3210024	1	Spark Plug	
21	3748880	1	Spark Plug Cover	
22	3657050	1	Spark Plug Spring	
23	3211350/1	1	Electronic Coil	
24	2123140	2	Screw	
25	2321150	2	Washer	
26	3654480	1	Spring	
27	3211380	1	Earth Cable	
28	3210970	1	Stop Switch	
29	3211690	1	Earth Cable	
31	2135040	2	Screw	
32	183740004/1	1	Muffler Assy	
33	123280022/0	1	Muffler Ass.Y	
34	1L3724300/1	1	Gasket	
35	3750180	1	Intake Manifold	
36	1L3724160/1	1	Heat Block	
37	23054003/2	1	Carburettor	
38	8744781	1	Intake Manifold Assy	
39	2135210	2	Screw	
40	3786130	1	Tube	
41	3745650	1	Grommet	
42	3743640	1	Choke Lever	
51	12000955/0	1	Benzing	
52	3612620	1	Washer	
53	4121208	1	Sproket 3/8" Mini	
54	3114190	1	Needle Bearing	
55	4252200/1	1	Clutch Assy	
57	3614740	1	Brake Band	
58	2312150	1	Washer	
59	2123060	1	Screw	
60	3654570	1	Spring	
61	4252310	1	Chain Brake Lever	
62	3614490	1	Plate	
63	3180500	1	Roller 5X19,8	
64	3180510	1	Roller 6X21,8	
65	3614780	1	Spring	
66	3750117	1	Cylinder Cover	
67	2123100	2	Screw	
71	2123020	1	Screw	
72	3614810	1	Retainer	
73	3744790	1	Spacer	
74	4252220	1	Oil Pump	
81	23878001/0	1	Screw	
82	23650100/0	1	Bar Screw Support	
83	3741367	1	Cap For Oil Delivery	
84	3614930	1	Insert	
85	383867000/0	1	Tube Ass.Y For Oil Breather	
86	4253680	1	Breather Valve Assy	

# Engine



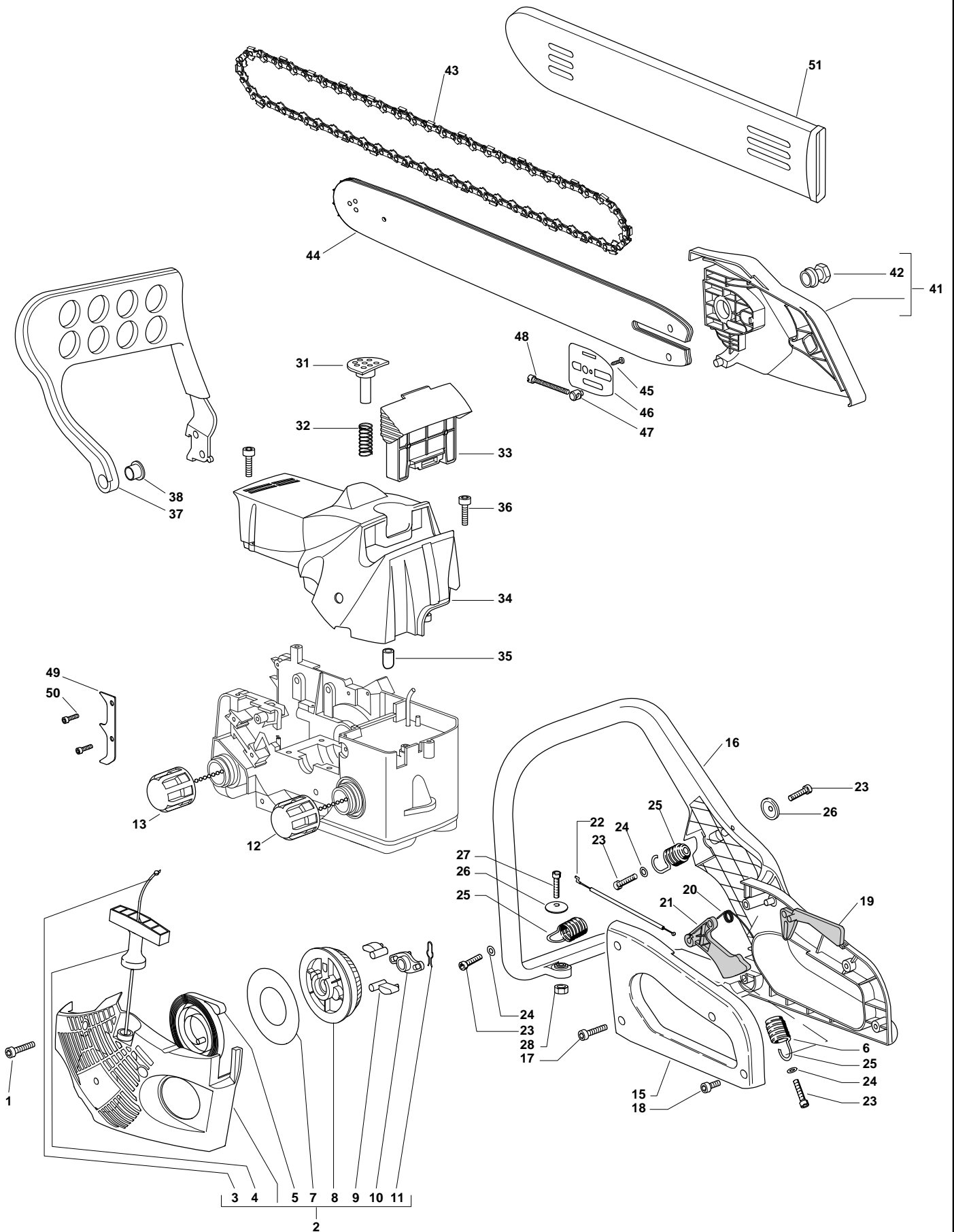


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### Engine

Pos.	Part no.	Q.ty	Description	Remarks
87	3786050	1	Fuel Line	
88	4253290	1	Intake Filter	
89	383057001/2	1	Crankase	
91	3744870	1	Primer	
92	8724091	1	Diaphragm-Gasket Set	
93	383303514/0	1	Gasket Set	

**Housing**





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**Housing**

Pos.	Part no.	Q.ty	Description	Remarks
1	2123030	3	Screw	
2	383058027/0	1	Carter Assy Red	
3	3784030	1	Starter Cord	
4	323300004/0	1	Starter Handle	
5	4611480	1	Spring	
7	3723640	1	Disc	
8	3750130	1	Starter Pulley	
9	3750080	2	Starter Hook	
10	3750140	1	Starter Hook Guide	
11	3657480	1	Retainer	
12	4252630	1	Oil Cap Assy	
13	4252630	1	Oil Cap Assy	
15	4563760	1	Handle Cover	
16	3L4563750/1	1	Handle	
17	2123030	2	Screw	
18	2123100	3	Screw	
19	3743597	1	Safety Lever	
20	3654440/1	1	Spring	
21	3743587	1	Throttle Lever	
22	4252480	1	Throttle Cable	
23	2123031	4	Screw	
24	2312090	3	Washer	
25	3654400	3	Spring	
26	3614800	2	Washer	
27	2135040	1	Screw	
28	2432040	1	Nut	
31	3750440	1	Air Purge Pump	
32	3654430	1	Springs	
33	383220002/0	1	Air Filter	
34	323087019/0	1	Cylinder Cover Red	
35	3750450	1	Air Purge Cap Button	
36	2123030	3	Screw	
37	4563770	1	Hand Guard	
38	3614330	1	Bush	
41	383059017/0	1	Clutch Housing Assy Red	
42	2670270	1	Nut	
43	4113702	1	Chain 14"	14" 3/8" .050" (1.3 Mm) - 50E
43	4113705	1	Chain 16"	16" 3/8" .050" (1.3 Mm) - 56E
44	23900110/0	1	Guide Bar 14"	14" 3/8" Mini .050" (1.3 Mm)
44	23900111/0	1	Guide Bar 16"	16" 3/8" Mini .050" (1.3 Mm)
45	2123060	1	Screw	
46	23311002/0	1	Plate	
47	3641970	1	Plug	
48	2653470	1	Screw	
49	23026000/0	1	Spike	
50	2123100	2	Screw	
51	4181297	1	Chain Cover	
51	4181307	1	Chain Cover	