



*Green Passion*

# Illustrated Parts List

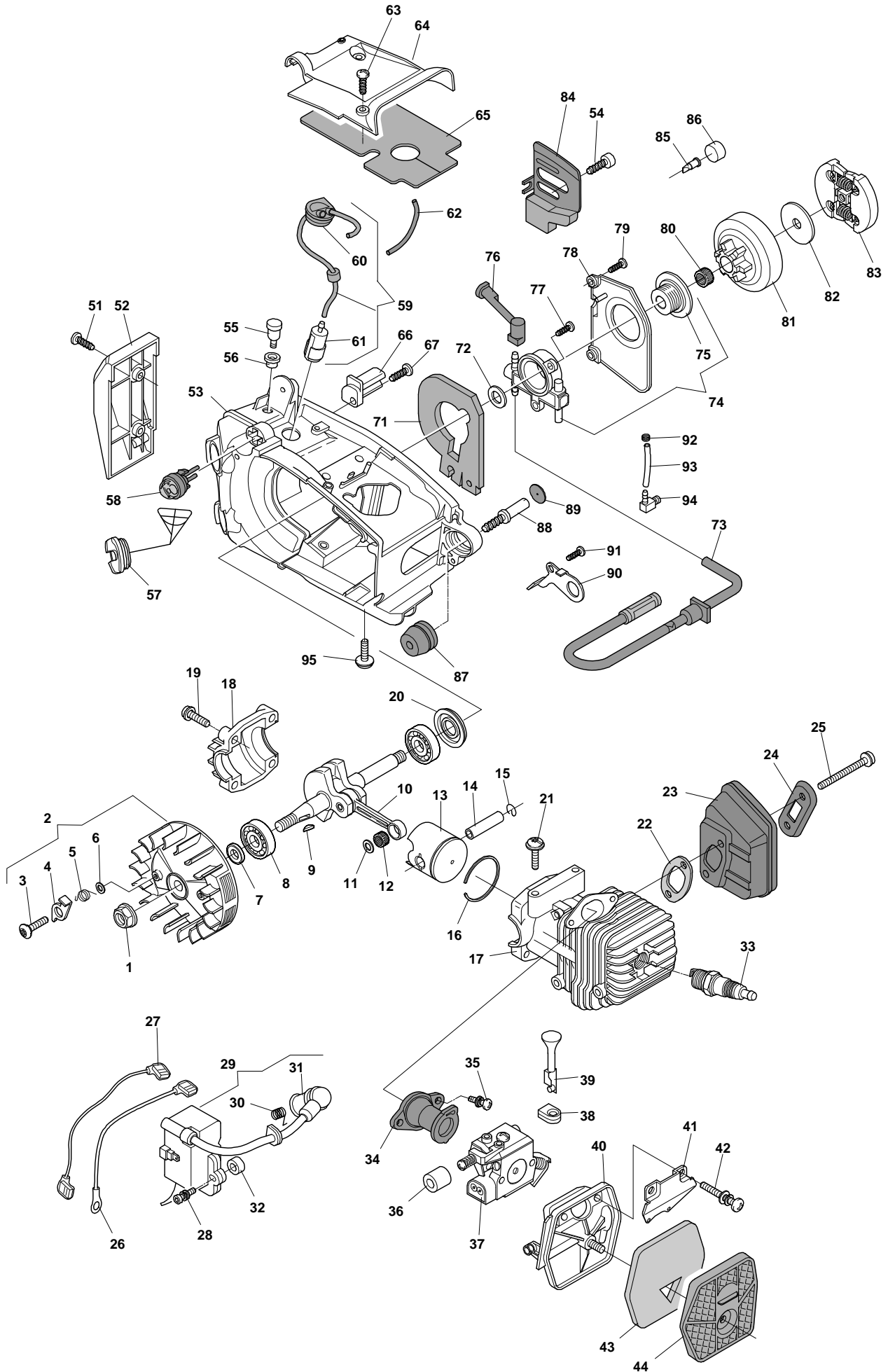
**XC 27 P**  
**Model Year 2011**

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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# Engine





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**Engine**

Pos.	Part no.	Q.ty	Description	Remarks
1	6995173	1	Nut	
2	6995207	1	Flywheel Assy	
3	6995224	2	Screw	
4	6995208	2	Flywheel Starter Hook	
5	6995250	2	Flywheel Spring	
6	6995225	2	Washer	
7	6995247	1	Seal Ring	
8	6995170	2	Ball Bearing	
9	6995018	1	Flywheel Key	
10	6995202	1	Crankshaft	
11	6995169	2	Washer	
12	6995237	1	Needle Bearing	
13	6995200	1	Piston	
14	6995172	1	Piston Pin	
15	6995171	2	Washer, Piston Pin	
16	6995201	1	Piston Ring	
17	6995245	1	Cylinder Assy	
18	6995186	1	Stabilizer	
19	6995252	4	Screw	
20	6995248	1	Seal Ring	
21	6995229	4	Screw	
22	6995185	1	Muffler Gasket	
23	6995246	1	Muffler	
24	6995251	1	Plate	
25	6995182	2	Screw	
26	6995210	1	Earth Cable	
27	6995227	1	Stop Wire	
28	6995234	2	Screw	
29	6995209	1	Electronic Coil	
30	6995022	1	Spark Plug Spring	
31	6995066	1	Spark Plug Cover	
32	6995238	2	Bushing	
33	3210024	1	Spark Plug	
34	6995183	1	Intake Manifold Assy	
35	6995167	2	Screw	
36	6995212	1	Gasket	
37	6995244	1	Carburettor	
38	6995214	1	Grommet	
39	6995213	1	Choke Lever Rod	
40	6995243	1	Air Filter Support	
41	6995168	2	Screw	
41	6995211	1	Plate	
43	6995217	1	Air Filter	
44	6995216	1	Air Cleaner Cover	
51	23878008/0	2	Screw	
52	6995175	1	Front Cover	
53	6995239	1	Crankase Ass.Y	
54	6995187	2	Screw	
55	6995221	1	Breather Valve Ass.Y	
56	6995232	1	Grommet	
57	6995193	2	Cap Ass'Y	
58	6995228	1	Air Purge	
59	6995188	1	Grommet Ass.Y	
60	6995189	1	Grommet	
61	6995174	1	Fuel Pickup Assy	
62	6995190	1	Tube	
63	23878008/0	2	Screw	
64	6995249	1	Upper Cover	
65	6995194	1	Guard	
66	6995180	1	Chain Guard	
67	6995179	1	Screw	
71	6995204	1	Gasket	
72	6995223	1	Washer	
73	6995191	1	Filter Intank Assy With Pipe	
74	383594507/0	1	Oil Pump Assy	
75	323878075/0	1	Female Screw	

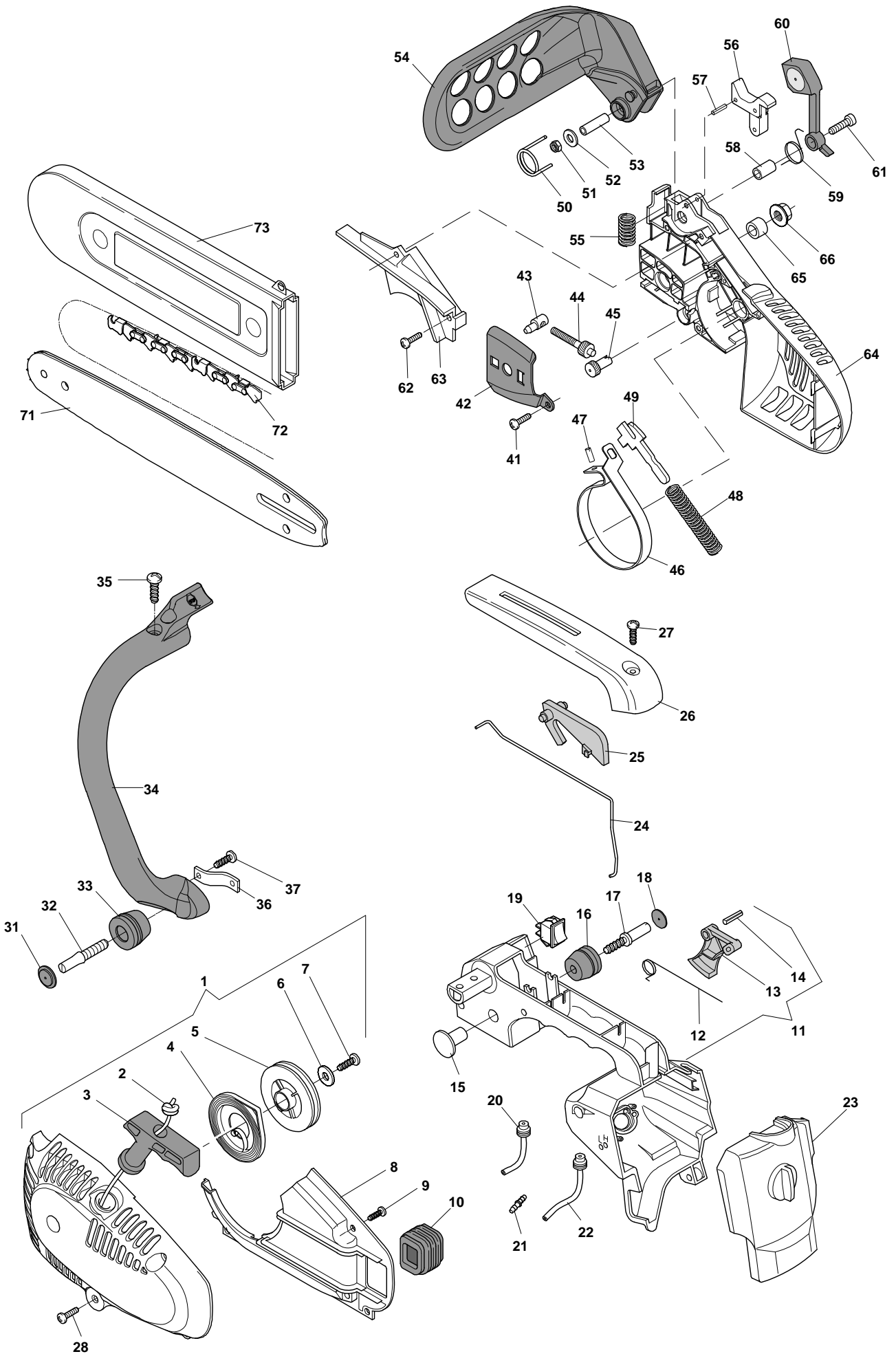


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**Engine**

Pos.	Part no.	Q.ty	Description	Remarks
76	6995205	1	Tube	
77	6995008	2	Screw	
78	6995206	1	Cover Pump	
79	23878008/0	2	Screw	
80	6995230	1	Needle Bearing	
81	6995176	1	"Drum Ass'Y, Clutch 3/8""	
81	6995178	1	"Drum Ass'Y, Clutch 1/4""	
82	6995203	1	Sprocket Washer	
83	6995177	1	Clutch Ass.Y	
84	6995241	1	Plate	
85	6995220	1	Valve	
86	6995192	1	Gasket	
87	23275005/0	1	Shock Absorber	
88	23878007/0	1	Screw	
89	23790006/0	1	Cap	
90	6995219	1	Clamp	
91	23878009/0	1	Screw	
92	6995231	1	Fair Led	
93	6995184	1	Tube	
94	6995235	1	Tube Connection	
95	6995181	1	Screw	

# Housing





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**Housing**

Pos.	Part no.	Q.ty	Description	Remarks
1	83058008/0	1	Starter Assy Red	
2	23234000/0	1	Starter Cord	
3	3750067	1	Starter Handle	
4	23430557/0	1	Starter Spring	
5	23604001/0	1	Starter Pulley	
6	23657002/0	1	Washer	
7	23878010/0	1	Screw	
8	23107501/0	1	Air Conveyor	
9	23878008/0	1	Screw	
10	23275004/0	1	Grommet	
11	6995240	1	Handle Assy	
12	6995114	1	Spring	
13	6995134	1	Throttle Lever	
14	6995016	1	Pin	
15	6995196	1	Cap	
16	23275005/0	1	Shock Absorber	
17	23878007/0	1	Screw	
18	23790006/0	1	Cap	
19	6995226	1	Switch	
20	6995198	1	Tube	
21	6995199	2	Tube Connection	
22	6995197	2	Tube	
23	6995218	1	Rear Cover	
24	6995215	1	Throttle Rod	
25	6995135	1	Safety Lever	
26	6995195	1	Handle, Upper Part	
27	23878008/0	1	Screw	
28	23878008/0	4	Screw	
31	23790006/0	1	Cap	
32	23878007/0	1	Screw	
33	23275005/0	1	Shock Absorber	
34	23105000/0	1	Handle	
35	23878010/0	2	Screw	
36	23200001/0	1	Plate	
37	23878010/0	1	Screw	
41	23878009/0	1	Screw	
42	23311003/0	1	Bar Plate	
43	23796004/0	1	Bar Adjusting Block	
44	23878005/0	1	Screw	
45	23510093/0	1	Pin	
46	23448001/0	1	Brake Band	
47	23665001/0	1	Pin	
48	23430561/0	1	Spring	
49	23315061/0	1	Lever	
50	23430560/0	1	Spring	
51	23120000/0	1	Nut	
52	23657003/0	1	Washer	
53	23044206/0	1	Bushing	
54	23455005/0	1	Hand Guard	
55	23430559/0	1	Spring	
56	83315050/0	1	Chain Brake Lever	
57	23665000/0	1	Roller	
58	23044207/0	1	Bushing	
59	23430558/0	1	Spring	
60	23080000/0	1	Balance Weigth	
61	23878006/0	1	Screw	
62	23878009/0	3	Screw	
63	23109515/0	1	Brake Cover	
64	23059009/0	1	Clutch Housing Red	
65	3641380	1	Bushing	
66	2670120	1	Nut	
71	123900114/0	1	Guide Bar 12"	12" 3/8"mini .050" (1.3mm)
71	23900300/0	1	"Guide Bar 10""	10" 3/8"mini .050" (1.3mm)
71	23900301/0	1	"Guide Bar 10""	10" Carving 1/4"mini .050" (1.3mm)
72	4113281	1	Chain 12"	12" 3/8" .050" (1.3 mm) - 45E
72	4113709	1	Chain 10"	10" 3/8" .050" (1.3 mm) - 40E



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## Housing

Pos.	Part no.	Q.ty	Description	Remarks
72	4113760	1	Chain 10"	10" 1/4" .050" (1.3 mm) - 60E
73	23085000/0	1	Chain Cover	